



sanofi



# Accelerated Stability Kinetics

*A Bayesian journey*

*.. for faster elucidation of the stability  
trend in Biologics*



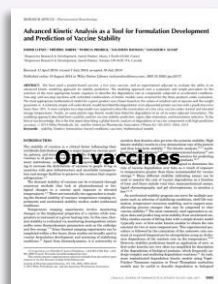
Y. Van Haelst  
NCS Conference, 2022

# 01 How it started

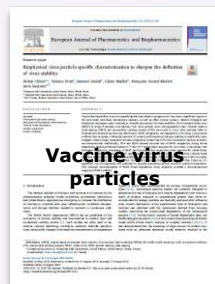
- A promising generalized degradation model from the Calorimetry field, translated to 'classic' stability data.
- Applied with success to vaccines stability data
- Workgroup(s) to explore applicability for ..
  - other pharmaceuticals
  - transport monitoring
  - excursion



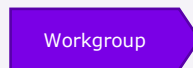
B. Roduit et al.  
Thermochimica Acta  
(2014)



D. Clenet et al.  
J. Pharm. Science  
(2014)



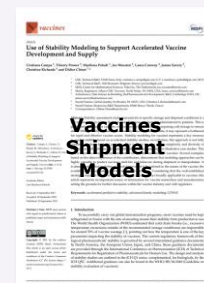
D. Clenet  
EJPB  
(2018)



A. Evers et al.  
Pharmaceutics  
(2022)



D. Clenet et al.  
EJPB  
(2018)



Campa et al.  
Vaccines  
(2021)

# 02 Advanced Kinetic Model

Reaction progress in its **differential** form ( $\frac{d[A]}{dt}$  rate function) can be written as a **truncated SB** (*Sesták-Berggren*)\* function applicable to a wide array of reactions.

The response is standardized to a progression factor  $\alpha_t$  between 0 and 1

Following table demonstrates how the *Sesták-Berggren* function overarches multiple kinetic models

It may be further extended for competitive and non-Arrhenius equations by using the sum of 2 SB equations (see backup slides).

Kinetic model	Rate function	<i>Sesták-Berggren</i> function
0 <sup>th</sup> order	$d\alpha/dt = k(T)$	$n = 0, m = 0 \rightarrow$ $d\alpha/dt = k(T) * \alpha_t^0 * (1 - \alpha_t)^0$
1 <sup>st</sup> order	$d\alpha/dt = k(T) * (1 - \alpha)$	$n = 0, m = 1 \rightarrow$ $d\alpha/dt = k(T) * \alpha_t^0 * (1 - \alpha_t)^1$
2 <sup>nd</sup> order	$d\alpha/dt = k(T) * (1 - \alpha)^2$	$n = 0, m = 2 \rightarrow$ $d\alpha/dt = k(T) * \alpha_t^0 * (1 - \alpha_t)^2$
n <sup>th</sup> order	$d\alpha/dt = k(T) * (1 - \alpha)^n$	$n = 0, m = p \rightarrow$ $d\alpha/dt = k(T) * \alpha_t^0 * (1 - \alpha_t)^n$
Prout-Tompkins	$d\alpha/dt = k(T) * \alpha(1 - \alpha)$ Autocatalytic Reaction: $A + B \rightarrow 2B + C$	$n = 1, m = 1 \rightarrow$ $d\alpha/dt = k(T) * \alpha_t^1 * (1 - \alpha_t)^1$

For reaction:  $A \rightarrow B$

progression factor (of degradation)

$$\alpha_t = 1 - \frac{[Y]_t - [Y]_\infty}{[Y]_0 - [Y]_\infty}$$

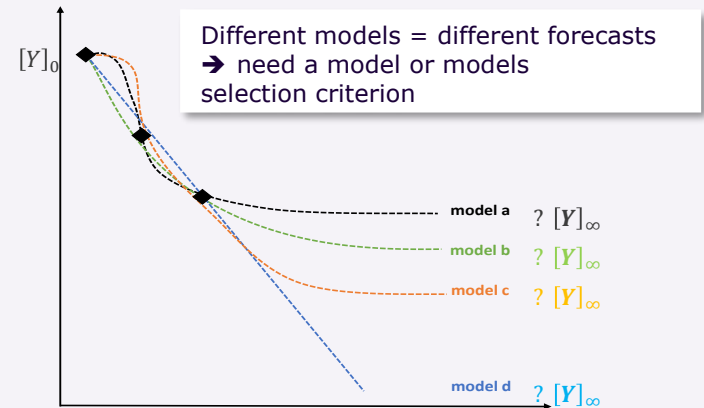
**truncated (SB) differential (rate) equation:**

$$\frac{d\alpha}{dt} = f(\alpha, t, k, n, m) = \mathbf{k(T)} \times (1 - \alpha_t)^n \times \alpha_t^m$$

thermodynamic link:

$$\mathbf{k(T)} = g(T, \%RH, \text{etc.})$$

(reaction constant in function of Temperature, humidity, etc...)



# 02 Advanced Kinetic Model

*Beware it is a rate function*

No antiderivative for  $(1-a)^n \cdot a^m$

Challenge:

- must be integrated numerically using an ODE solver
- Numerical 'precision' of the ODE solver is not trivial

Benefit:

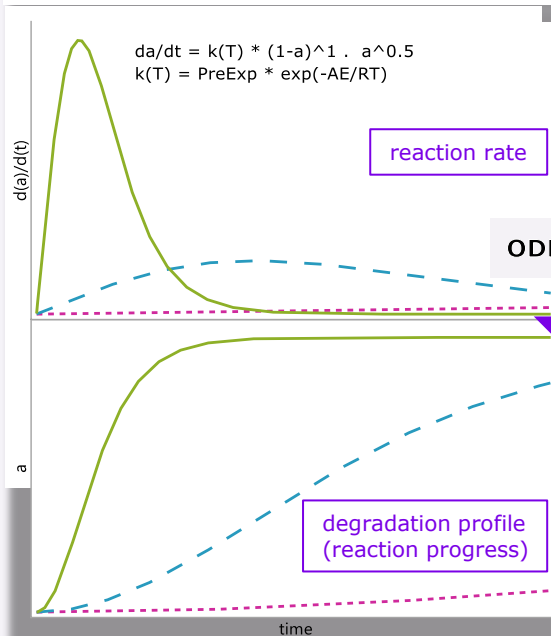
.. When numerical integration is a necessity.. forecasts where temperature and humidity vary over time become easy.



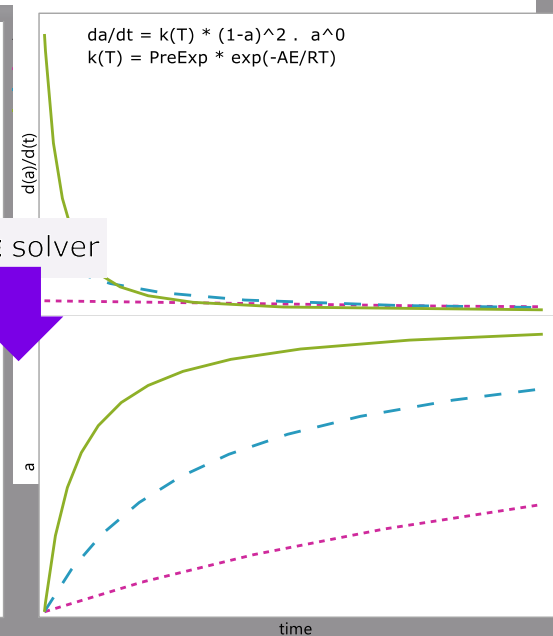
Numerical integration creates opportunities for:

- predicting impact of temperature excursion
- modeling in function of shipment data loggers

**Example: 1<sup>st</sup> order reaction with lag phase**



**Example: 2<sup>nd</sup> order reaction**



temperature (°C)  
- - - 15  
- - - 20  
- - - 25

# 03 On to Bayesian

- A promising generalized degradation model from the Calorimetry field, translated to 'classic' stability data

▪ Ap **Ok, approach works\* .... what's NEXT ?**

\* *cf. 01. How it started*

.. A CMC Statistician playground 😊

## **Optimal stability design**

(!) In nonlinear systems, the optimal design points (Temp, Time) depend on the expected curve → Need some prior knowledge

## **Occasional 'local optimum' problem**

(?) What to do when nonlinear regression gets 'stuck' on a local optimum. → use prior experience to choose better starting values

## **Building a 'stability' platform knowledge**

can we use previous stability lessons learned to drive future developments in a formalized way ? The Bayesian paradigm: using previous knowledge to drive our knowledge in early development.

# 03 On to Bayesian

- A promising generalized degradation model from the Calorimetry field, translated to 'classic' stability data
- Approach works .... what's NEXT ?
- What's next?

... A CMC Statistician playground 😊

.. And for other reasons

(!) In nonlinear systems the optimal design points (Temp, Time) depend on the expected

**When n models near equally good → choosing = biasing**

Bayesian model averaging has a way of accounting model choice in its model uncertainty statistics (credibility intervals etc....)

(?) What to do when nonlinear regression gets 'stuck' on a local optimum. → use prior experience to choose better starting values

## I think we should explore Bayesian



Building a 'stable' model on known knowledge can we use previous knowledge learned to drive future developments in a formalized way? The Bayesian approach using previous knowledge to drive our knowledge in early development.

B. P. ...  
Therm...  
(2014)

Technology  
(2014) (2018)

A. Evers et al.  
Pharmaceutics  
(2022)

# 04 Bayesian Advanced Kinetic Model

.. An opportunity to extend our least-squares model

... a CMC Statistician playground 

$$y(t) = y_0(\text{batch}) + [y_\infty - y_0 - y_0(\text{batch})] \times \alpha(t) + \epsilon$$

$$\alpha(t) = \int_{[t=0, \alpha=a_0+a_0(\text{batch})]}^t \frac{d\alpha}{dt}$$

$$\frac{d\alpha}{dt} = C \times \begin{bmatrix} (1-f) \times e^{-\frac{Ea_1}{R}(\frac{1}{T} - \frac{1}{T_0})} & (1-\alpha)^{n_1} \alpha^{m_1} \\ + f \times e^{-\frac{Ea_2}{R}(\frac{1}{T} - \frac{1}{T_0})} & (1-\alpha)^{n_2} \alpha^{m_2} \end{bmatrix}$$

- principal model
- occasionally used extensions

occasionally used extensions

$a_0$ : to model residual amount of degradant at time zero (for autocatalytic processes)

$y_0(\text{batch})$ : to model batch-to-batch variability in intercepts

$a_0(\text{batch})$ : to model batch-to-batch variability in degradants at time zero

$$[y_0(\text{batch}) \quad a_0(\text{batch})] \sim N\left([0 \quad 0], \begin{bmatrix} \sigma_{y_0}^2(\text{batch}) & 0^* \\ 0^* & \sigma_{a_0}^2(\text{batch}) \end{bmatrix}\right)$$

$$\epsilon = \epsilon_{\text{repeats}} + \epsilon_{\text{analysisrun}} \sim N\left([0 \quad 0], \begin{bmatrix} \sigma_{\text{repeatability}}^2 & 0 \\ 0 & \sigma_{\text{analysisrun}}^2 \end{bmatrix}\right)$$

$\epsilon_{\text{analysisrun}}$  = when stability samples are grouped in different analysis days and the between-analysis-run effect for the measurement method is non-trivial.

Bioassays  $\rightarrow \epsilon \sim \text{LogNormal}$

\* up to now either  $y_0$  batch effect or  $a_0$  batch effect has been modelled, not both together.

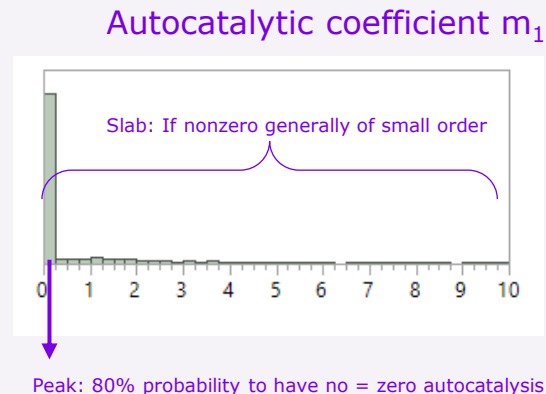
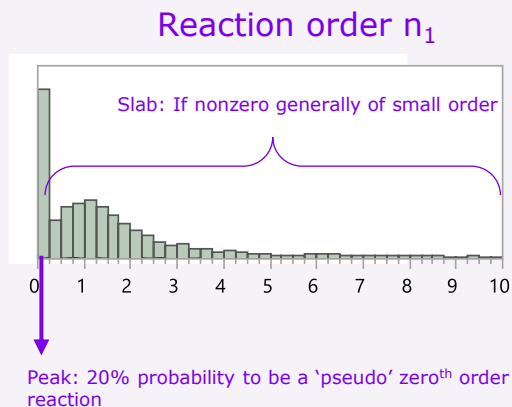
# 05 Bayesian Model simplification approach

Simplification performed using peak-and-slap prior on top of a slightly informative prior.  
It zeroes-out unimportant terms during the fit.

Benefits:

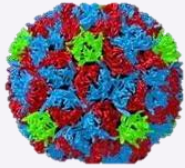
- no need to reiterate for all possible sub-models → model 'selection' is performed in 1 go.
- No single sub-model retained? Not a problem!
  - the posterior distribution will contain the retained sub models proportional to their probability.
  - With the posterior distribution, we can build statistical intervals which will include model selection uncertainty.
  - With the posterior distribution we can visualize the median of the predictions by the models proportional to their probability... for any arbitrary point

Visualization of the peak-and-slap prior :





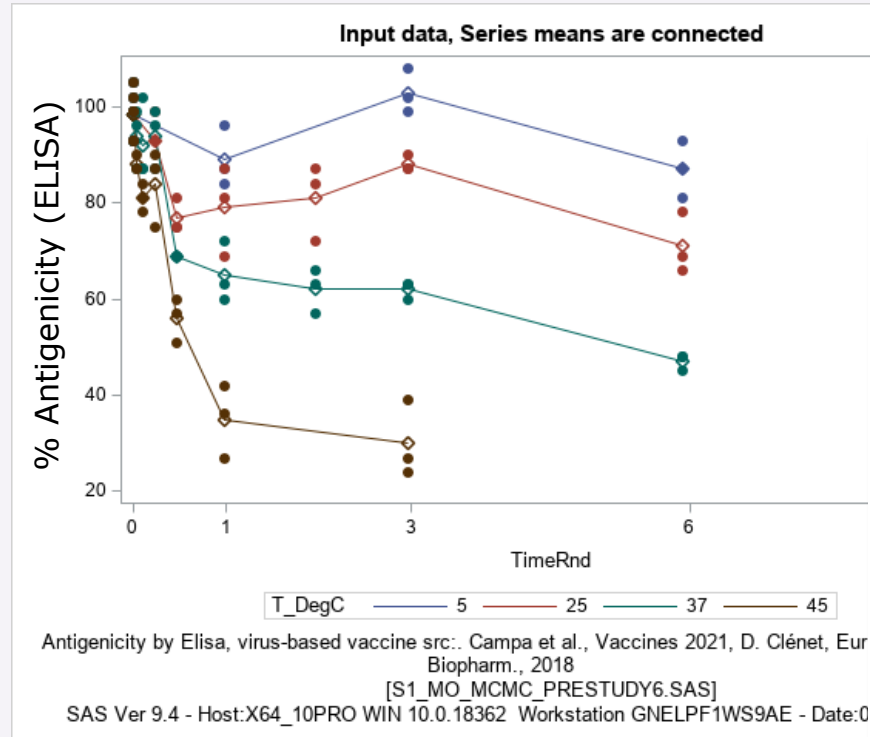
# 06 Case study: Stability predictions for inactivated virus-based vaccine



Antigenicity determined by ELISA as a key stability indicating attribute for a virus-based vaccine

# C. Campa et al., *Vaccines* **2021**, D. Clénet, *Eur. J. Pharm. Biopharm.*, **2018**

# 06 Case study: Stability predictions for inactivated virus-based vaccine



## Bayesian approach:

more complex model, equating inter-series bioassay variability + LogNormality

Looking at the dataset:

- inter-series effect
  1. We observe an inter-series effect
  2. The inter-series effect appears less pronounced at lower potency values: see how the upward series effect at t=3 months is stronger in 5 and 25°C but decreases in 37°C (45°C possibly too but difficult to assess without a 6mth measure)
  3. Series noise scaling with signal (common feature in bioassays)
- Intra-series (repeatability) effect:
  1. Substantial noise within n-plicate results
  2. Noise does not scale with potency: values at 5°C are visually equally variable as low potency values at 3months 45°C
  3. Intra-series noise is normal distributed

**Refined model :**

$Y \sim \text{Kinetic} + \text{inter-series noise} + \text{intra-series noise}$

$Y \sim f()_{\text{kinetic}} + \text{Normal}(0, f()_{\text{kinetic}} * \text{RSD}_{\text{inter}}) + \text{Normal}(0, \sigma_{\text{intra}})$

# 06 Case study: Stability predictions for inactivated virus-based vaccine

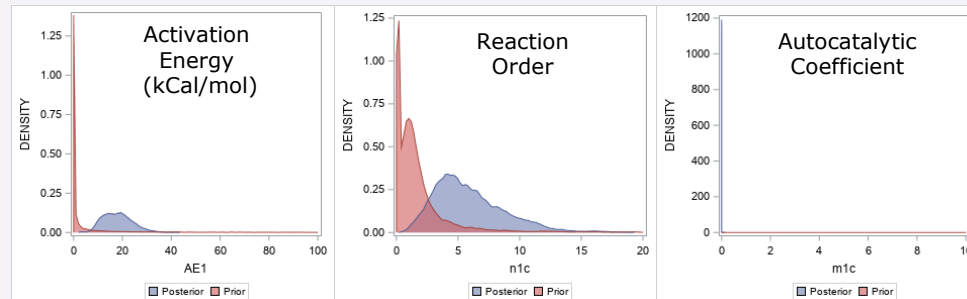
## Prior beliefs vs. Posterior:

Prior settings for model simplification (peak in peak & slab):

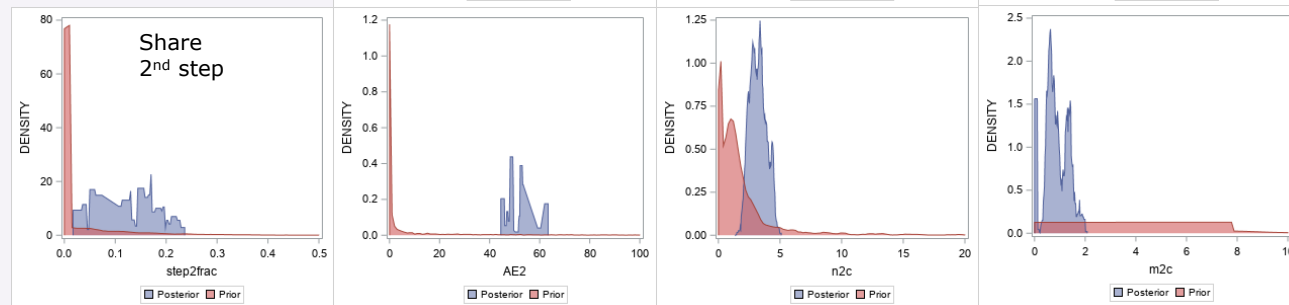
- Prior OddsReactionOrder = 20% chance to be zero order
- Prior OddsAutocatalysis = 20% chance to have an autocatalytic part
- Prior Odds2Step = 20% chance to have a 2-step reaction

→ Posterior Odds2Step was 100%

Step 1



Step 2



# 06 Case study: Stability predictions for inactivated virus-based vaccine

Retained models with their posterior belief (CoIPctN):

			rate/month				kCal			kCal						
			Model	$y_{(t=0)}$	$y_{(t=inf)}$	PreExp	Share(Step <sub>1</sub> )	$Ae_1$	$n_1$	$m_1$	Share(Step <sub>2</sub> )	$Ae_2$	$n_2$	$m_2$	$rsd_{series}$	$sd_{repeat}$
			CoIPctN	P50	P50	P50	P50	P50	P50	P50	P50	P50	P50	P50	P50	P50
Step	Step1Type	Step2Type														
2Step	N.th Order	N.th Order	17.36	93.41	0.00	0.04187	88.2%	12.04	2.98	.	11.8%	45.13	2.41	.	8.16%	5.77
		Sigmoid	82.18	94.53	0.00	0.09806	84.2%	18.47	6.00	.	15.8%	50.94	3.35	0.86	8.22%	5.53
	Sigmoid	N.th Order	0.08	91.81	0.00	0.04025	88.2%	17.20	3.42	0.12	11.8%	45.13	2.56	.	6.63%	5.76
		Sigmoid	0.38	96.37	0.00	0.15302	81.6%	19.78	8.92	0.00	18.4%	48.60	3.44	1.32	7.47%	5.65

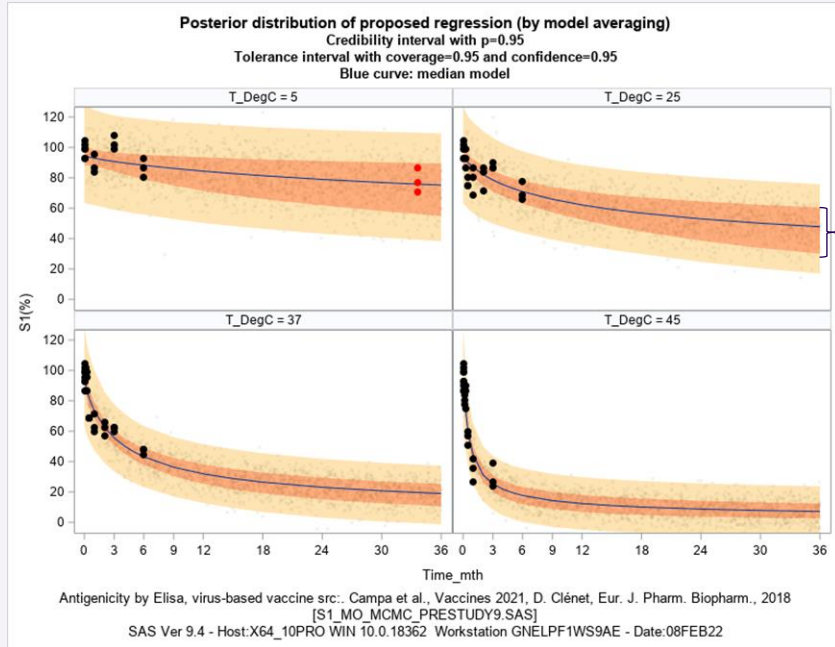
➤ Those are all the models that describe the data. They are all retained with their probability of describing the model in the predictions (next slide). Here, all were competitive-type equations, in agreement with the published nonlinear least squares model.

➤ Nonlinear least squares model with wAIC based selection criterion was:

$$\frac{d\alpha}{dt} = 0.409 * \frac{1.08E8}{s} e^{\frac{-19.7 \text{ kCal}}{RT}} (1 - \alpha)^4 + 0.591 * \frac{1.68E31}{s} e^{\frac{-28.5 \text{ kCal}}{RT}} (1 - \alpha)^2$$

# 06 Case study: Stability predictions for inactivated virus-based vaccine

## Bayesian model averaging



Credibility interval, contains 95% of most probable models

$\beta$ - $\gamma$  interval (e.g., Bayesian tolerance interval) region wherein at least 95% of the population of 'future' observations are expected considering the 95% of most probable models/coefficient values

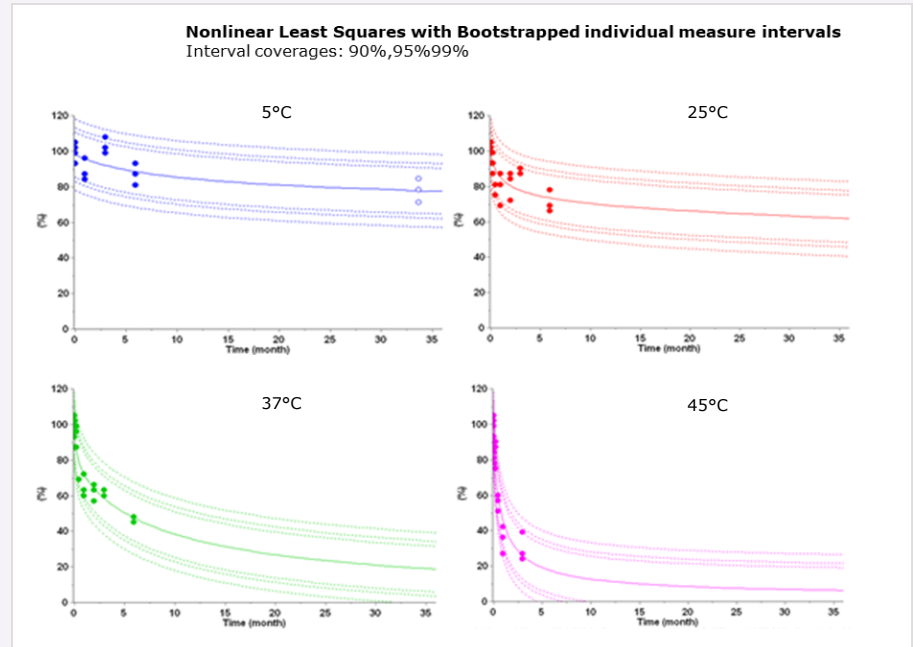
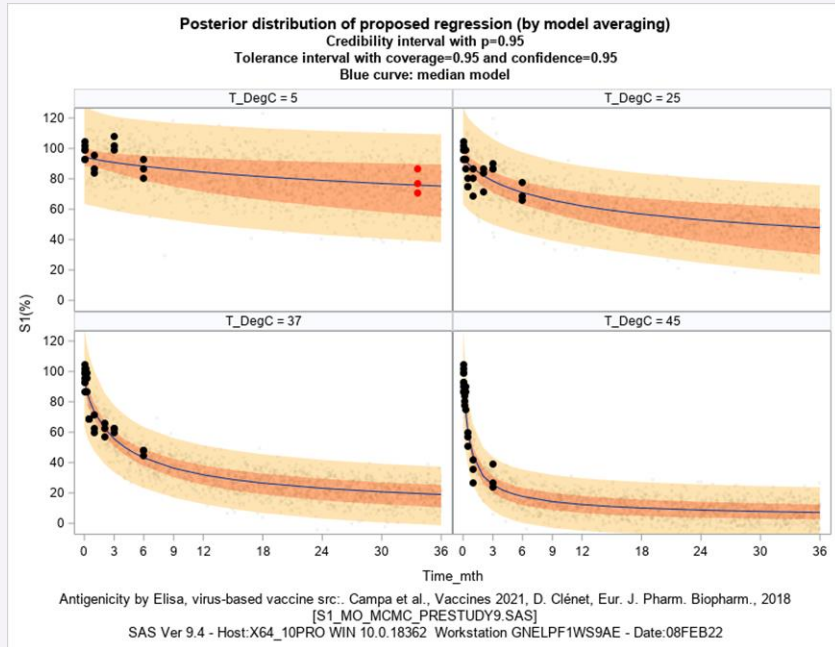
*(See previous slide for considered models in this model averaging)*

# 06 Case study: Stability predictions for inactivated virus-based vaccine

Bayesian model averaging

VS.

Nonlinear Least squares approach



Here: Difference is in the tolerance band: it narrows at low recoveries because we modeled log-normal inter-series variability. Otherwise, results are near identical to the Nonlinear Least Squares approach with bootstrapped prediction intervals.

# 07 What's Next ?

Where we are

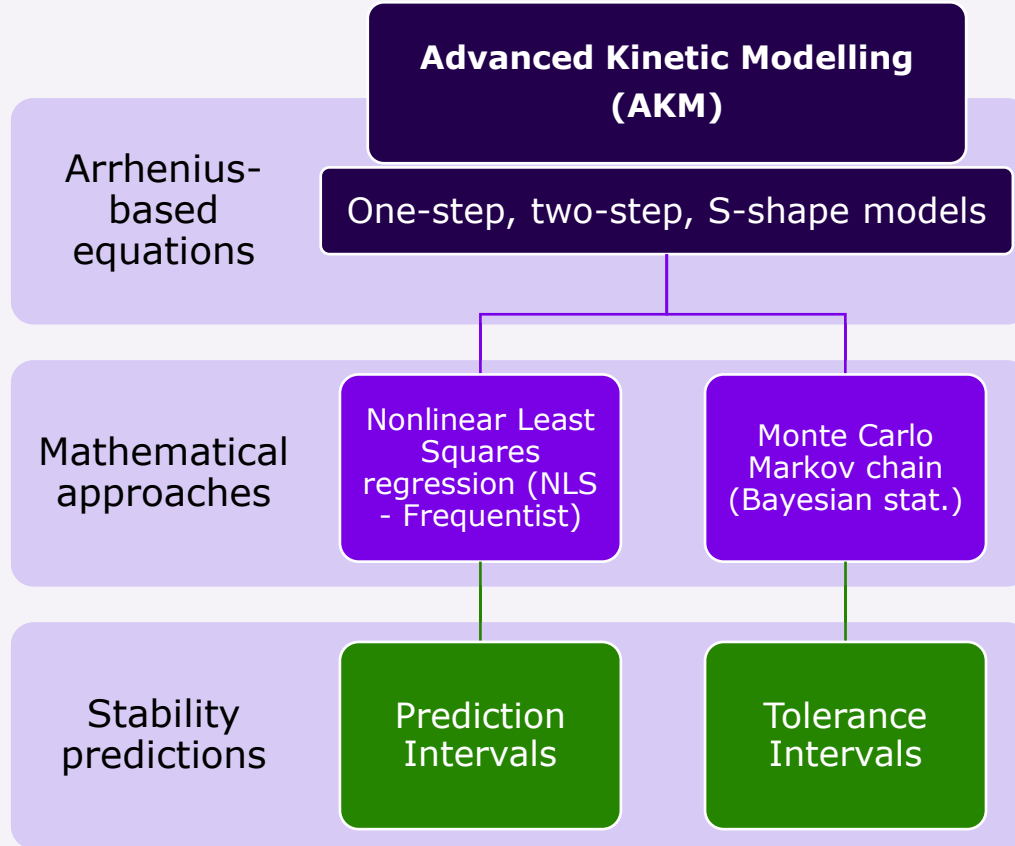
“Heat map” algorithm for sensitivity analysis of model coefficients demonstrated the importance of prior knowledge for optimal (time, temperature) points

Developed Bayesian Model averaging platform for Advanced Kinetic models

Next steps

fitting molecules to acquire platform knowledge (interaction with scientists)

Develop optimal design algorithm which utilizes the platform knowledge





•  
Thank you  
•

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# Backup slide: Advanced Kinetic Model

*Example of other models covered*

Reaction Type	Complete formula (da/dt =..)	Simplified	Reaction stages
0, 1 <sup>st</sup> , 2 <sup>nd</sup> , 3 <sup>rd</sup> , 4 <sup>th</sup> order	$k_1(1-a)^{0,1,2,3,4...} a^0 + 0(1-a)^0 a^0$	$k_1(1-a)^{0,1,2,3,4...}$	$A \rightarrow B + C$
n <sup>th</sup> order	$k_1(1-a)^n a^0 + 0(1-a)^0 a^0$	$k_1(1-a)^n$	$A \rightarrow B + C$
Avrami-Erofeev type (nucleation)	$k_1(1-a)^{n_1} a^{m_1} + 0(1-a)^0 a^0$	$k_1(1-a)^{n_1} a^{m_1}$	$A \rightarrow B + C$
Prout-Tompkins (autocatalysis)	$k_1(1-a)^1 a^1 + 0(1-a)^0 a^0$	$k_1(1-a)a$	$A + B \rightarrow 2B + C$
Consecutive 1 <sup>st</sup> order with autocatalysis	$k_1(1-a)^1 a^1 + k_2(1-a)^1 a^1$	$k_1(1-a)a + k_2(1-a)a$	$A \rightarrow B + C$ $A + B \rightarrow 2B + C$
Consecutive n <sup>th</sup> order with autocatalysis	$k_1(1-a)^{n_1} a^{m_1} + k_2(1-a)^{n_2} a^{m_2}$	same	$A \rightarrow B + C$ $A + B \rightarrow 2B + C$
Competitive 1 <sup>st</sup> order	$k_1(1-a)^1 a^0 + k_2(1-a)^1 a^0$	$(k_1+k_2)(1-a)$	$A \rightarrow B + C$ $A \rightarrow D + E$
etc..	..	..	..