



Data Analysis of Accelerated Stability Data from Proteins for Shelf-Life Prediction

> NCS2024, Wiesbaden <

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Shelf-Life Prediction for Proteins from Accelerated Stability Data

Table of content: caveats and disclaimers

What is Arrhenius , why use Arrhenius

1-step, 2-step , AKM

Creating a toolbox using a peptide

Analytical methods IEC and SEC

IEC: “the third component”

Summary

Slides: my own personal, subjective opinion; results are preliminary

Using the **Arrhenius-Equation** to predict shelf-life ...

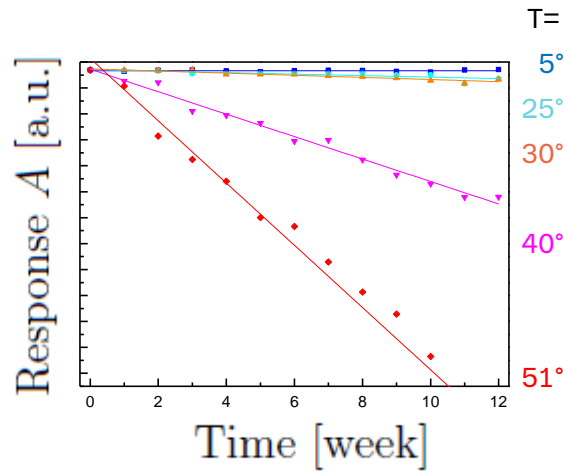
1st: obtain decay constant k ,

2nd: fit $\ln(k)$ against time and get E_a

$$A = -k \cdot t + b$$

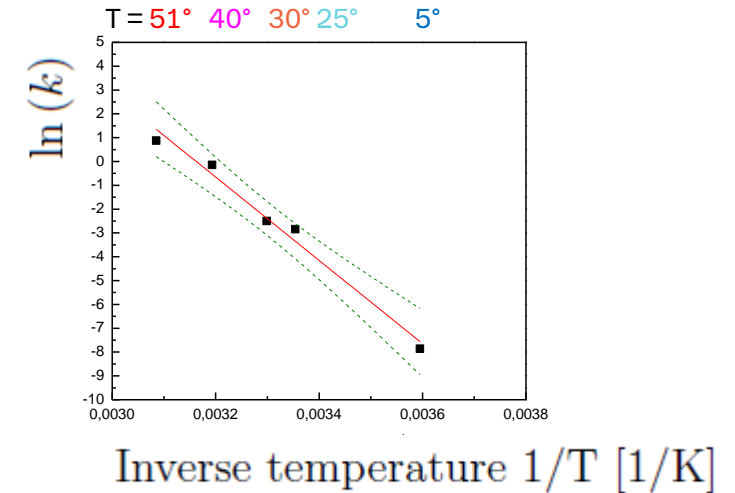
$$A = A_0 \cdot \exp(k \cdot t)$$

$$\frac{dA}{dt} \propto A^n$$



$$k = K \cdot \exp\left(-\frac{E_a}{R \cdot T}\right)$$

$$\ln(k) = -\frac{E_a}{R} \cdot \frac{1}{T} + \ln(K)$$



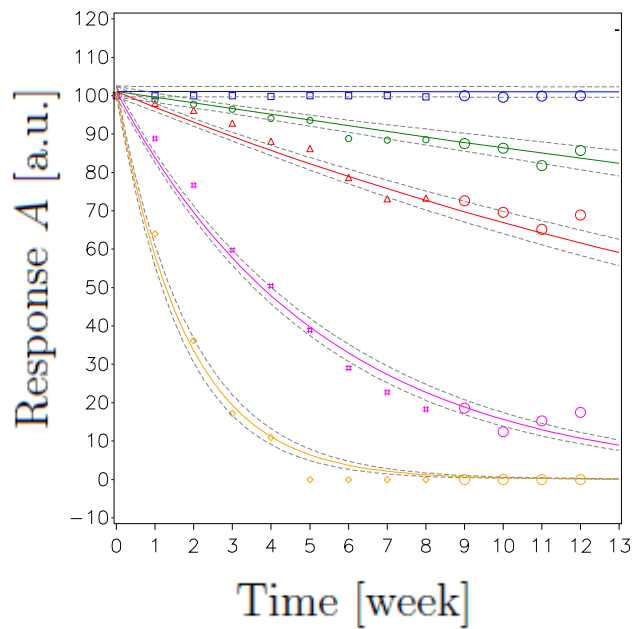
Alternative: fit decay constant k , and activation energy E_a simultaneously: \longrightarrow

\longrightarrow Predicting response A for 1, 2, ... years of shelf-life

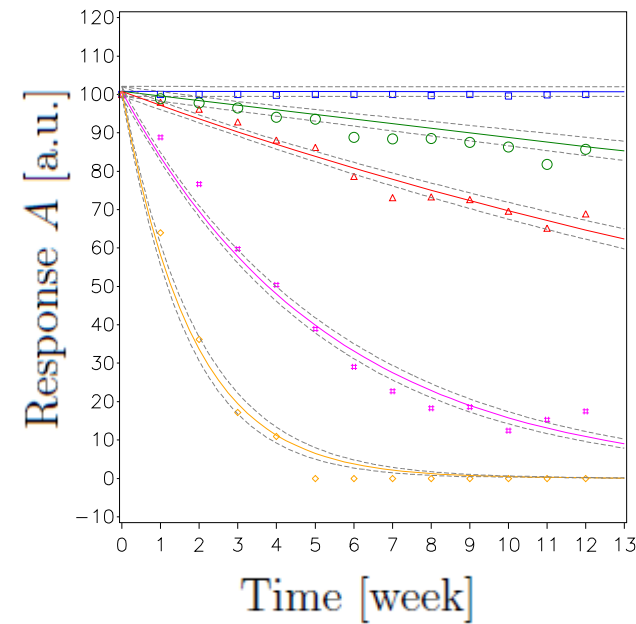
Using the Arrhenius-Equation to predict ... shelf-life, best formulation, ...

Predictions in time and temperature can be done

by a simultaneous fit in time/k (0th, 1st, AKM ...) and T/ E_a (Arrhenius, mod. Arrh. ...):



Predicting response A
for 1, 2, ... years



Predicting response A
for new temperatures

Advanced kinematic modelling (AKM)

$$\alpha = 1 - \frac{A(t)}{A_0}$$

one-step kinetics

AKM with AKTS software:

$$\frac{d\alpha}{dt} = A \cdot \exp\left(-\frac{E_a}{R \cdot T}\right) \cdot (1 - \alpha)^n \cdot \alpha^m$$

Dimer (Peptide of 5 kDa,
as compared to protein/anti-body)

two-step kinetics

$$\frac{d\alpha}{dt} = A_1 \cdot \exp\left(-\frac{E_{a1}}{R \cdot T}\right) \cdot (1 - \alpha)^{n1} \cdot \alpha^{m1} + A_2 \cdot \exp\left(-\frac{E_{a2}}{R \cdot T}\right) \cdot (1 - \alpha)^{n2} \cdot \alpha^{m2}$$

- 5 temperatures:
5°, 25°, 30°, 37°, 40°

- 6 time points:
0, 2, 4, 6, 8, 12 weeks

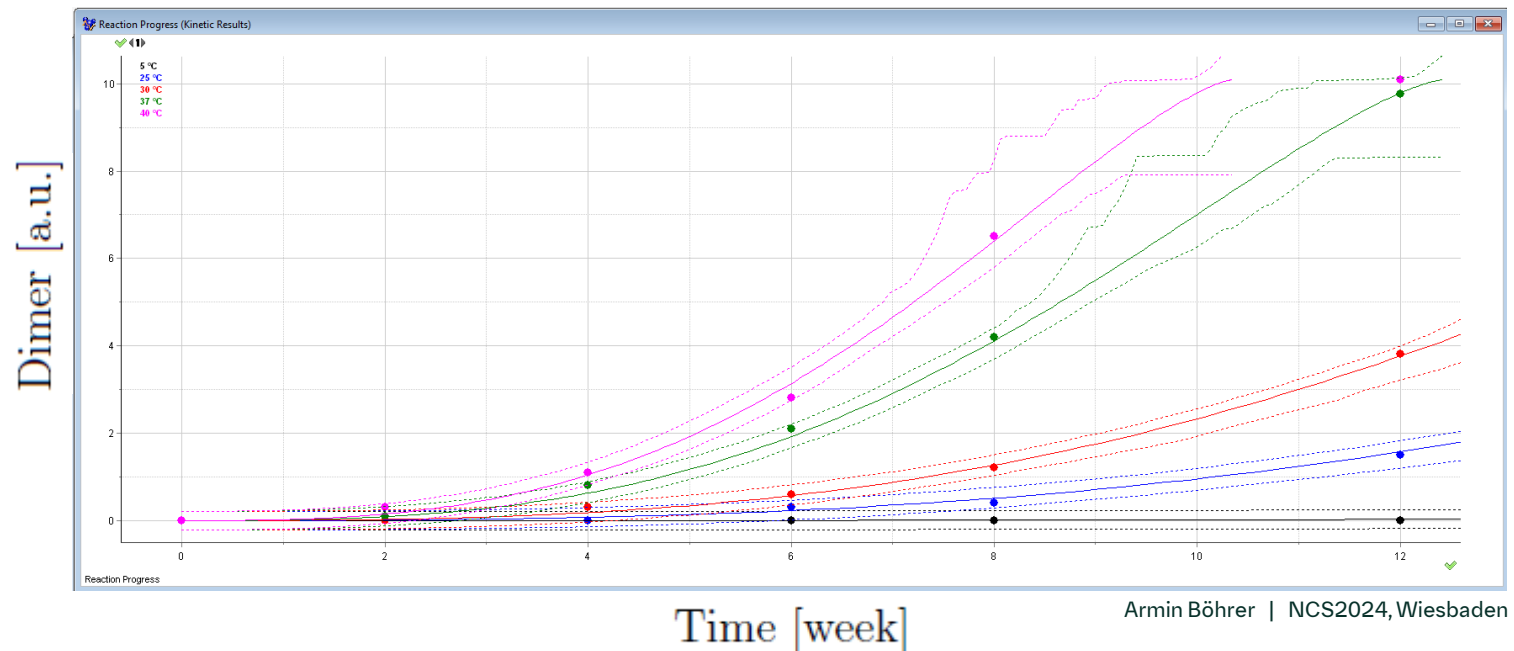
Model

- 1 step : A -> ...
- 2 steps : A -> ... ; A -> ...
- 2 steps : A₁-> ... ; A₂-> ... with A = A₁ + A₂

Result →

n = 0.278

m = 0.647



Possible solutions using the Arrhenius-Equation

Strategies/Alternatives:

- Advanced kinematic modelling (AKM),
Fit with the AKTS software ¹⁾
- Parabola for the time dependence
- Solve numerically using standard software to fit the differential equation
- Solve differential equation and fit within standard software

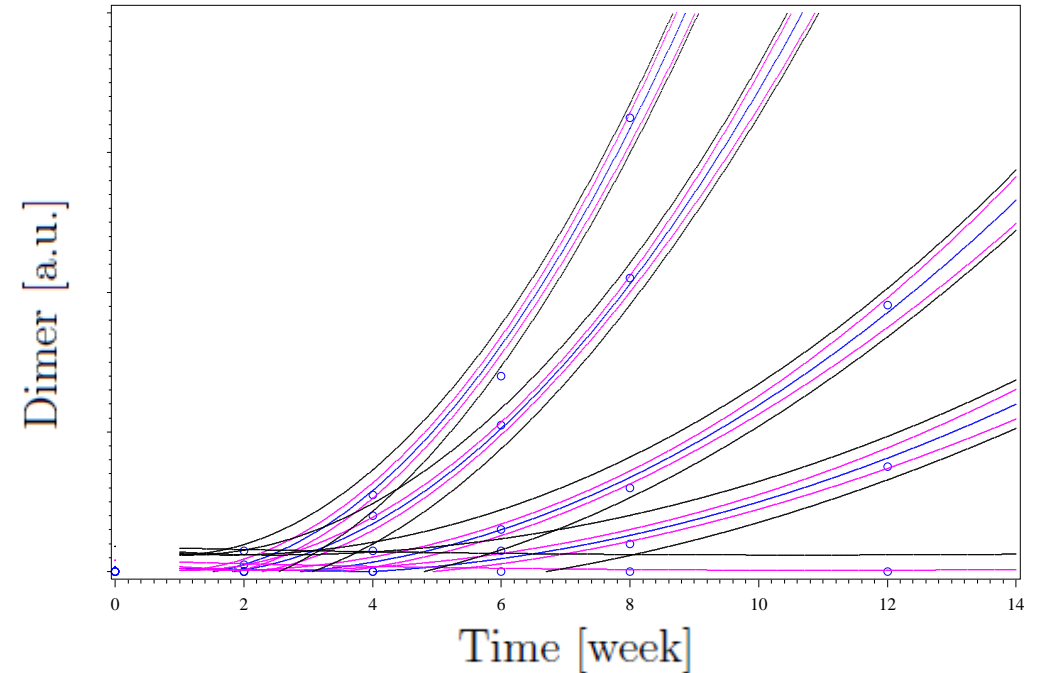
¹⁾ AKTS Home Page, Advanced Kinetics and Technology Solutions, [https:// www. akts. com/](https://www.akts.com/)

Choose simple solution

Parabola for time dependence

Selection:

- Use Dimer < 70% of maximum
- Avoids sigmoid part at “high” T
- Simple model
- solves $dA/dt \sim A^n = A^{(1/2)}$
- result → extrapolation 5°
→ agreement with AKM



Solve numerically using standard software work in progress

R-package “deSolve”: ODE²⁾

Accuracy and precision:

Messages, warnings?

- **Result** $\min(\text{RSS}(\alpha(t=0))) \rightarrow$

$n = 0.28$

$m = 0.65$

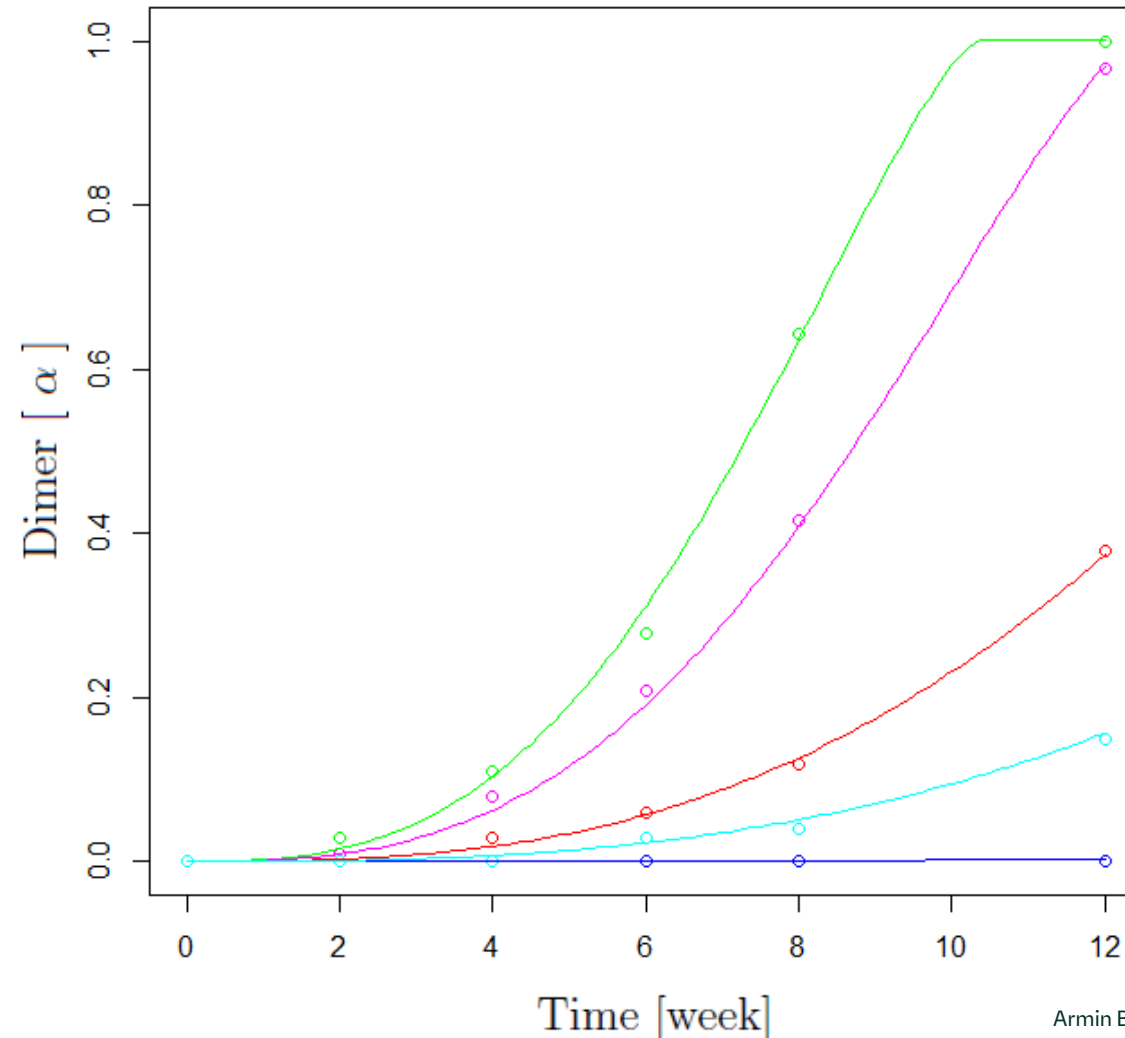
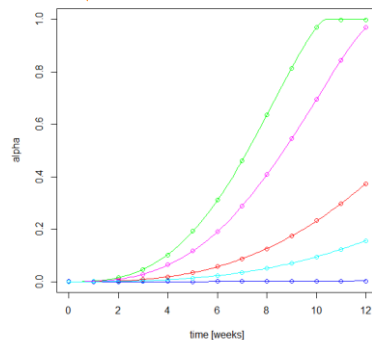
- **Bias?**

- **Simulated data from IBeta.inv**

(predicted + rnorm) data

$n = 0.28$

$m = 0.65$

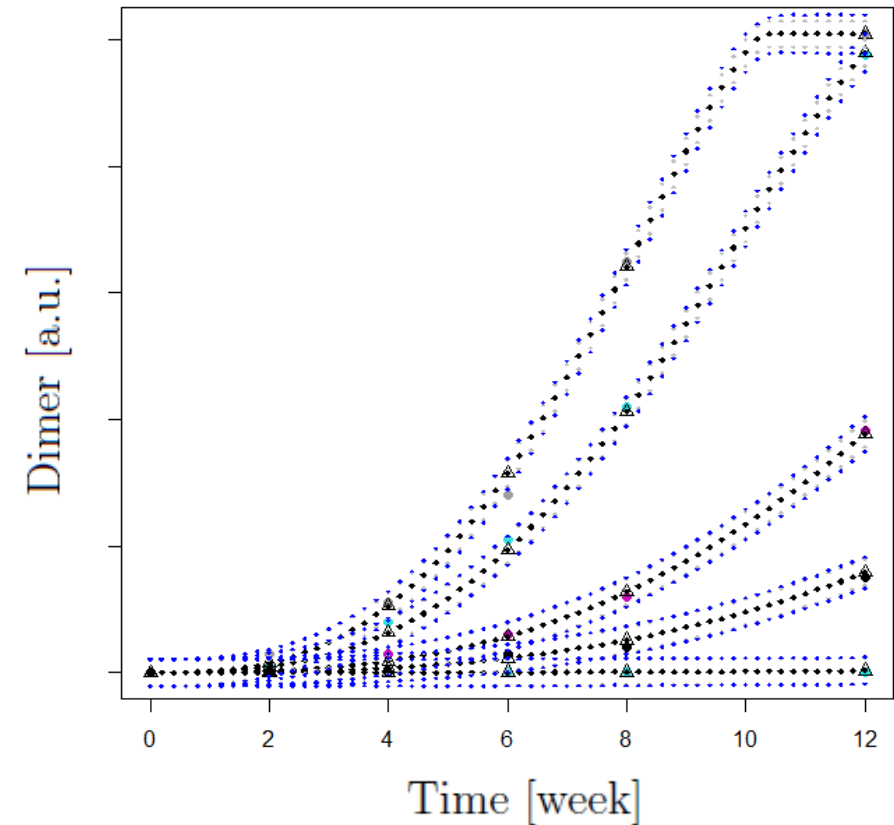


Solve differential equ. $\sim(1-\alpha)^m\alpha^n$ (Šesták–Berggren equation)

For $m, n < 1$ analytical solution exists

$$I(x; a, b) = \int_0^x t^{a-1} \cdot (1-t)^{b-1} dt$$

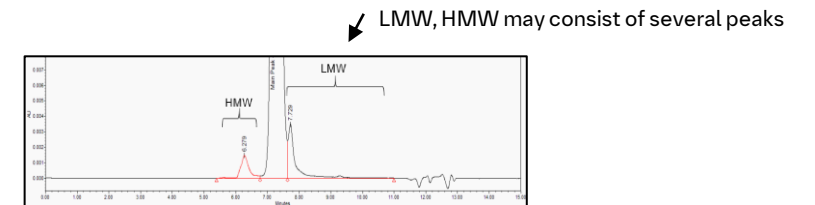
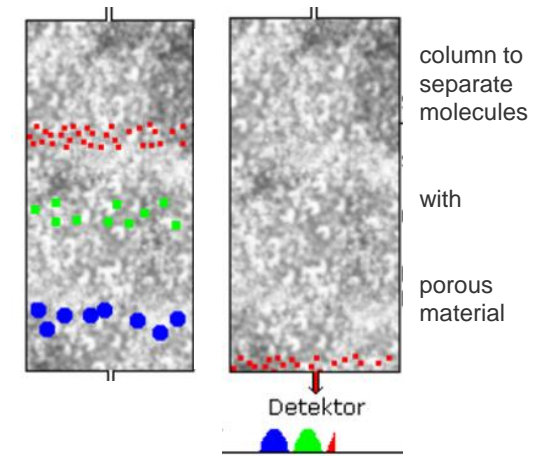
- Solved with Incomplete beta function: ³⁾
- Inverse needed: R-package “zipfR”: `lbeta.inv` ⁴⁾
- Add analytic continuation
- result \rightarrow all temperatures, parameters etc.
 \rightarrow agreement with AKM
- $n + b = 1.00\dots$
 $m + a = 1.00\dots$
- Limited support = maximum reached in finite time



Back to proteins: “measure change of fraction(%) of 3 components”

Analytical methods:

- **IEC:** separate 3 components by charges (Main Peak, acid peaks, basic peaks)
→ data analysis see next slides
- **SEC:** separate 3 components by size (Main Peak, acid peaks, basic peaks)
→ data analysis still in progress

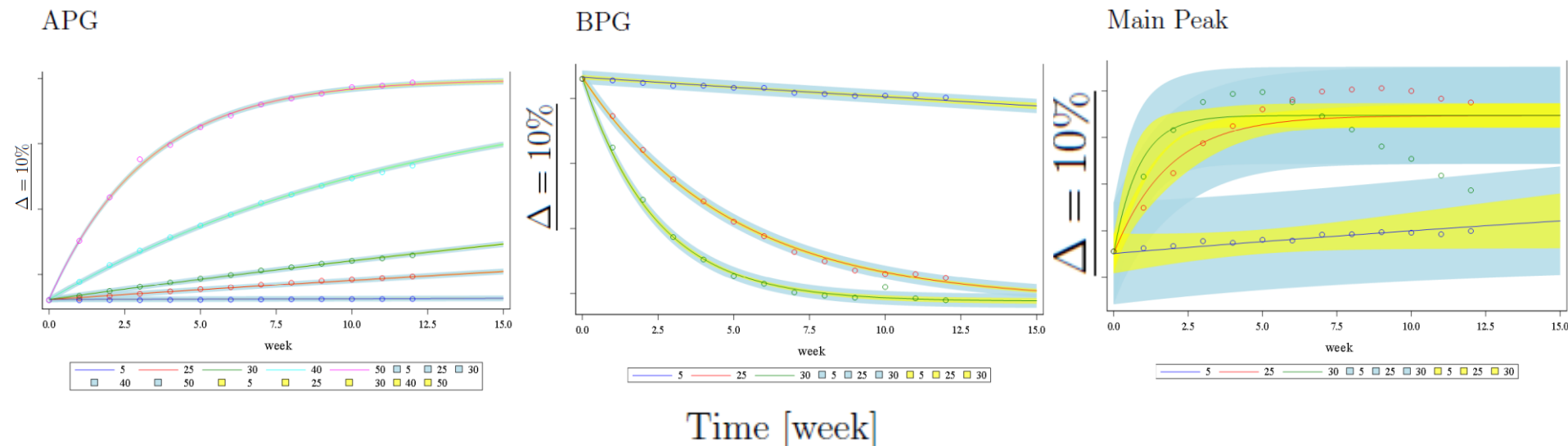


IEC: 0th or 1st order good, **SEC:** 0th or 1st order fair description, maybe 2-step (~ for AKM)

Example IEC: 1st order is best, but for 3rd component no good model found

This is also seen by others

- Data from Ion Exchange Chromatography (IEC) with 1st order fit



- 5 temperatures:
5°, 25°, 30°, 40°, 50°
- 13 time points:
0, 1, 2, 3, ... 12 weeks

solution for 3rd component problem

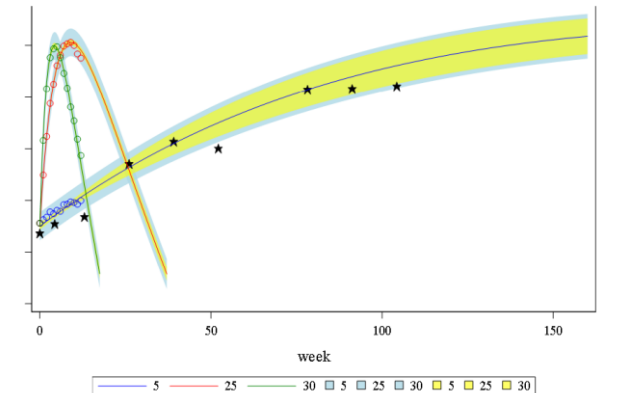
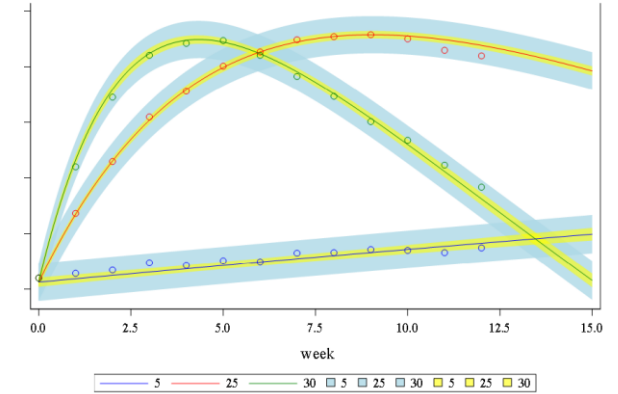
The 3rd component

Fit 3rd components as sum of 2 simple functions

- No stable fit

Perform simultaneous fit it all 3 components

- MainPeak= 100% - APG - BPG



Time [week]

Summary:



Questions?

Acknowledgement: all who helped or contributed

AKM studied,
Šesták–Berggren approach can be solved analytically for $m, n < 1$
→ Solved by inverse of incomplete Beta function

Selection important, which T to use, check relevance of data points
→ simple models (e.g., parabola) and
analytic solutions help for process understanding

IEC: 0th or 1st order does it, AKM similar
→ 3rd component by constraint/simultaneous fit

Dependence on molecule and analytic method

What next?
(temperature-) modified Arrhenius equation