

Release testing strategies for dissolution for larger sample sizes

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USP <711>

Stage 1: 6 tablets

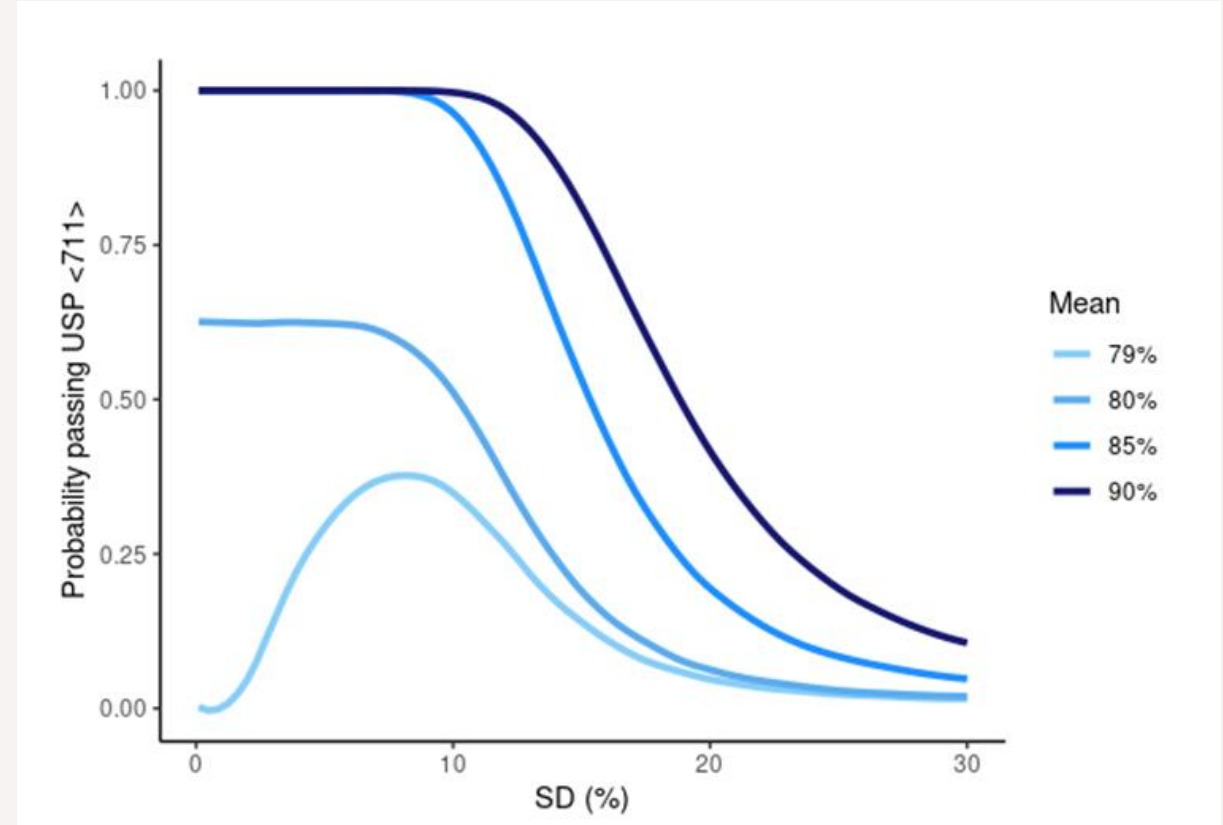
- All above $Q + 5\%$ **[Population]**

Stage 2: additional 6 tablets => work with total 12 tablets

- Mean above Q **[Mean]**
- None below $Q - 15\%$ **[Variability]**

Stage 3: additional 12 tablets => work with total 24 tablets

- Mean above Q **[Mean]**
- Max 2 below $Q - 15\%$ **[Variability]**
- None below $Q - 25\%$ **[Variability]**



Extend Stage 3 directly

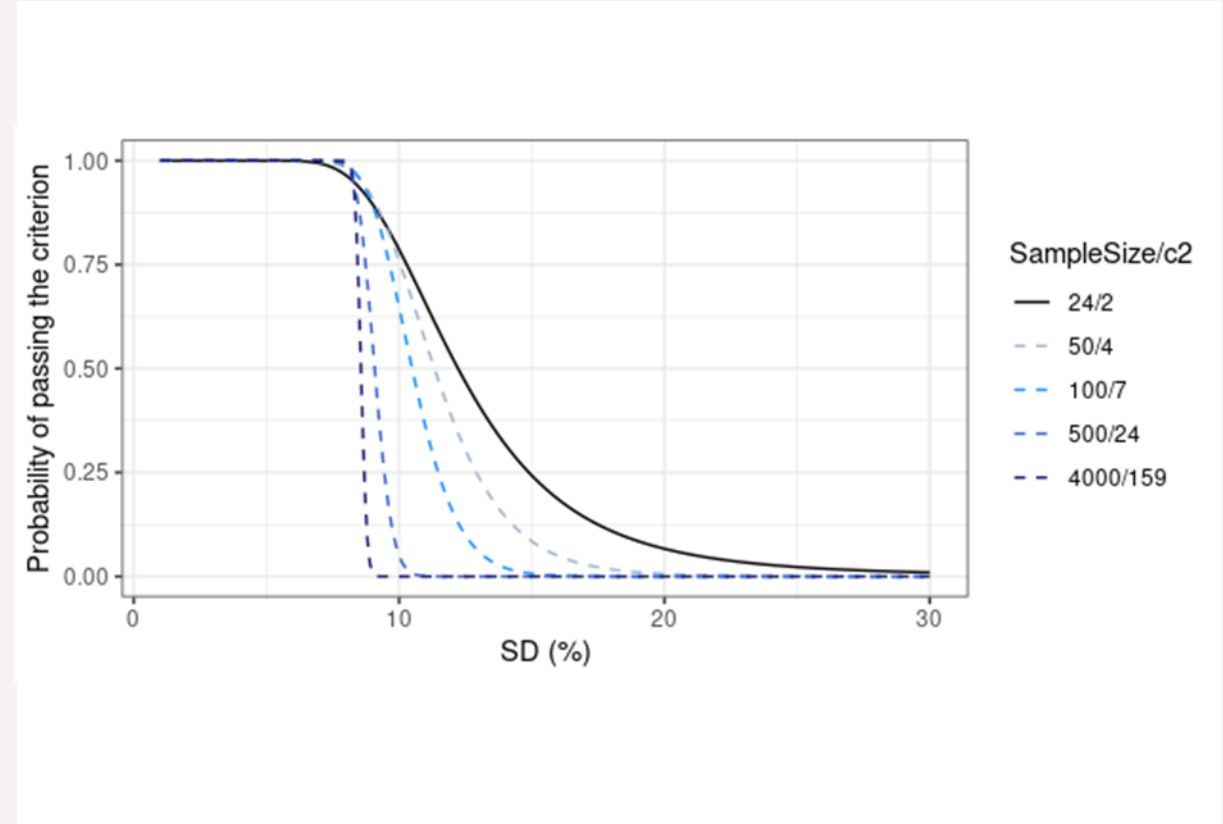
Final criterion for N tablets

- Mean above Q
- Max $k(N)$ below $Q - 15\%$
- None below $Q - 25\%$

[Mean]

[Variability]

[Variability]

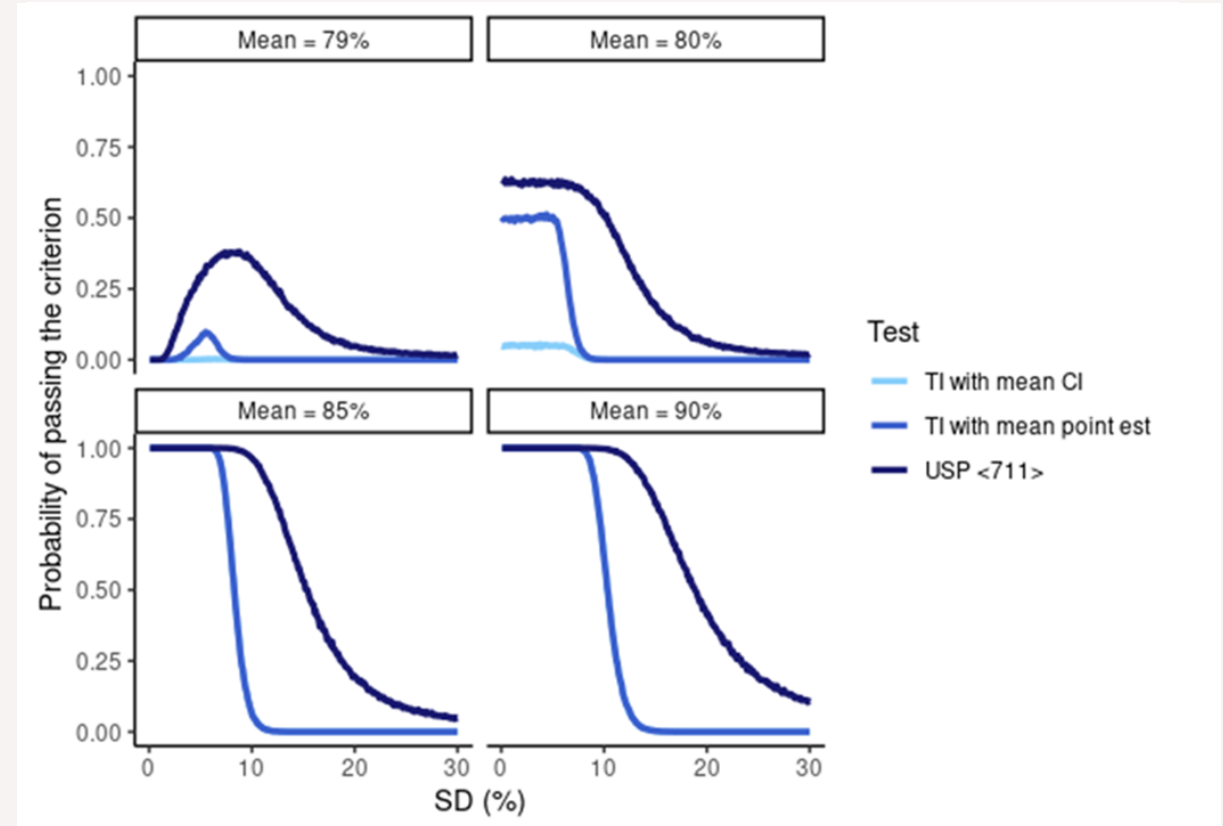


Direct quality: tolerance interval

Final criterion for N tablets

- Mean above Q **[Mean]**
- Lower 95%/97.5% TI $\geq Q - 15\%$ **[Variability]**

Choice of TI calibrated against USP711 Stage 3



Thank you

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Dissolution Testing Strategies for Large Sample Sizes and Applications in Continuous Manufacturing

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Dissolution Testing Strategies for Large Sample Sizes and Applications in Continuous Manufacturing

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